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## CORrELATION OF EXCESS VOLUMES OF MIXING OF LIQUiDS

BY MEANS OF THE CLAUSIUS EQUATION OF STATE

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ABSTRACT

The Clausius equation of state was modified in two ways for calculating excess volumes of mixing $\left(V^{E}\right)$ of liquids. In one modification, the three parameters of the equation were made temperature dependent and were calculated from vapor pressure and saturated liquid and vapor densities of the pure component. In another modification, one of the parameters, $\Omega_{c}$, of the equation was treated as temperature independent and was assigned a value given by the original equation, while the other two parameters were considered temperature dependent and were determined from vapor pressure and saturated 1iquid density of the pure component. The Clausius equation was then used with appropriate mixing parameters to calculate $v^{E}$.

The results obtained compared well with the available data, although the shapes of $V^{E}$ vs $\chi$ curves are somewhat different. The systems studied include nitrogen-argon, nitrogen-oxygen, argon-oxygen, benzene-hexane and benzene-toluene.

## RESUMEN

La ecuación de estado de Clausius ha sido modificada de dos maneras para el cálculo de los volúmenes de exceso de mezcla de líquidos $\left(v^{E}\right)$. En la primera modificación, los tres parámetros de la ecuación se consideraron dependientes de 1a temperatura y fueron calculados a partir de la presión de vapor y la densidad a saturación de la fase líquida y vapor correspondiente al compuesto puro. En la otra modificación uno de los parámetros, $\Omega_{c}$, de la ecuaciôn se consideró independiente de la temperatura y se le asignó el valor dado por 1a ecuación original, mientras que los otros dos parámetros se consideraron dependientes de la temperatura y se determinaron a partir de la presión de vapor y la densidad del líquido a saturación del compuesto puro. La ecuación de Clausius con los parámetros de mezcla adecuados se utilizó entonces para calcular $v^{E}$.

Los resultados obtenidos comparan bien con los datos disponibles, aunque 1a forma de las curvas $V^{E}$ us $x$ difieren en cierta manera. Los sistemas estudiados fueron nitrógeno-argón, nitrógeno-oxigeno, argón-oxígeno, benceno-hexano y benceno-tolueno.

## INTRODUCTION

The change of volume that accompanies the mixing of liquids is a property which is important in determining liquid densities of industrial products and intermediate streams, which are used in the design of storage and separation equipment, and in the determination of exact quantities involved in sales. It is also valuable for evaluating the pressure dependence of the liquid activity coefficient, $\gamma$, which is useful in providing the correction term for correlating and testing iso-thermal vapor-liquid equilibrium data.

In an ideal solution, there is no volume change upon mixing of 1iquids at constant temperature and pressure. Thus $\Delta V^{M}=0=V^{E}$. In this presentation, the excess volume will be used rather than $\Delta v^{M}$. For a mixture of real liquid, $V^{E}$ per mole of the mixture is given by:

$$
\begin{equation*}
v^{E}=v-\sum_{i=1}^{n} x_{i} \underline{v}_{i} \quad \text { (constant } T, P \text { ) } \tag{1}
\end{equation*}
$$

where $\underline{V}$ is the molar volume of component $i$ in its pure state.
According to the Euler's theorem, the molal volume is given by

$$
\begin{equation*}
\left.V=\sum_{i=1}^{n} x_{i} \bar{V}_{i} \quad \text { (constant } T, P\right) \tag{2}
\end{equation*}
$$

Combining these two equations gives

$$
\begin{equation*}
v^{E}=\sum_{i=1}^{n} x_{i}\left(\bar{V}_{i}-\underline{V}_{i}\right) \tag{3}
\end{equation*}
$$

The partial molal volume $\nabla_{i}$ is defined as

$$
\begin{equation*}
\nabla_{i}=\left(\frac{\partial V_{T}}{\partial n_{i}}\right)_{T, P, n_{j}(i \neq j)} \tag{4}
\end{equation*}
$$

At any composition the volume change upon mixing is directly related to the partial molal volumes of the components. Since experimental data are usually not available at the conditions needed for carrying out the determination of all the partial derivatives, the most convenient method for establishing the quantity $\bar{V}_{i}$ is the use of a suitable equation of state. Unfortunately none of the existing equations of state in their original form [17] can be used to represent satisfactorily the liquid state without any restrictions or modifications.

The need to modify the equations of state in order to derive better expressions for liquid volumes and their partial properties has been recognized. For example, the Redlich - Kwong equation of state has been modified in several ways to improve its capability for data representation $[4,5,17]$.

In this work, the Clausius equation [6] was used with the temperature dependent parameters for deriving the partial molal volumes.

In the original form of the Clausius equation [6],

$$
\begin{equation*}
\left(P+\frac{a}{T(V+c)^{2}}\right)(V-b)=R T \tag{5}
\end{equation*}
$$

The parameters $a, b$ and $c$ can be expressed in terms of the critical properties as follows:

$$
\begin{align*}
& a=\Omega_{a} v_{c}^{2} P_{c} T_{c} / Z_{c}^{2}  \tag{6}\\
& b=\Omega_{b} v_{c}\left(4-\frac{1}{Z_{c}}\right)  \tag{7}\\
& c=c v_{c}\left(3 / Z_{c}-8\right) \tag{8}
\end{align*}
$$

To improve the equation's ability to represent the desired
thermodynamic properties, it has been suggested that the parameters $a, b$ and $c$ should not be taken as universal constants but as variables $\lceil 8,9\rceil$. They vary with substances and are temperature depen dent. As part of this work, two different approaches have been proposed. In an earlier part of this work $\Omega_{a}, \Omega_{b}$ and $\Omega_{c}$ were treated as temperature dependent $[8,9]$ and were established from data on vapor pressures and saturated liquid and vapor densities of the pure components. This mode of operation is described herein as Clausius I. The ability of the equation (Clausius I) to represent the thermodynamic properties was critically evaluated. From the conclusions it was further suggested that by treating $\Omega_{a}$ and $\Omega_{b}$ as temperature dependent [9], while taking $\Omega_{\mathrm{C}}$ as temperature independent, would actually improve the calculation results. This proposed approach, that the equation with only two temperature dependent parameters, is referred in this presentation as Clausius II. The parameters $\Omega_{a}$ and $\Omega_{b}$ were then determined from vapor pressures and saturated liquid densities of the pure components. Comprehensive discussions that support the development of the latter modified procedure (Clausius II) are given elsewhere [9].

In this study the objective was set as amplifying the applicability of the previously reported procedures $[8,9]$ for modifying the Clausius equation of state to the calculations of $V^{E}$. The equation was used to establish the quantity $\bar{V}_{i}$ for each compound in the mixture. These values were subsequently used to calculate $v^{E}$ for the binary mixture.

EQuations for evaluating the partial molal volumes

The partial molal volume of component $i$ in a mixture of $n$ components is defined by

$$
\begin{equation*}
\nabla_{i}=-\frac{\left(\frac{\partial P}{\partial n_{i}}\right)_{T,} v_{T}, n_{j}(i \neq j)}{\left(\frac{\partial P}{\partial V}\right)_{T, n_{j}}(\text { all } i)} \tag{9}
\end{equation*}
$$

Combining equation (9) with equations (5-8) gives

$$
\begin{equation*}
\bar{V}_{i}=\frac{\frac{R T}{V-b}\left(\frac{1+b_{i}}{V-b}\right)-\frac{2 \sum_{j}^{n} x_{j} a_{i j}-a c_{i} /(V+c)}{T(V+c)^{2}}}{\frac{R T}{(V-b)^{2}}-\frac{2 a}{T(V+c)^{3}}} \tag{10}
\end{equation*}
$$

where $V$ is the molar volume of the liquid mixture. The mixing rules reported previously $[5,8,9]$ were also used in this work for calculating the mixing characteristics associated with the Clausius equation.

## RESULTS AND DISCUSSION

Based on the proposed procedures the parameters $\Omega_{a}, \Omega_{b}$ and $\Omega_{c}$ were established for the pure components nitrogen [7] , argon [7] , oxygen [19], toluene [16] , benzene [3] and hexane [16] from the available saturation properties at the temperature of interest. A trial and error procedure was used to determine the values of the three parameter for satisfying the three condition in Clausius I.

$$
\begin{align*}
& v_{\ell}, \text { calc. }=v_{\ell}, \exp .  \tag{11}\\
& v_{v}, \text { calc. }=v_{v}, \exp .  \tag{12}\\
& f_{v}, \text { calc. }=b_{\ell}, \text { calc. } . \tag{13}
\end{align*}
$$

However, equation (12) was not used in Clausius II since $\Omega_{c}$ was treated as a universal constant. Description of the proce dures was given previously $[8,9]$. The calculated values are listed in Table 1 under the titlesClausius I $\left(\Omega_{a}, \Omega_{b}\right.$ and $\Omega_{c}$ are tempera-
ture dependent ) and Clausius II ( $\Omega_{a}, \Omega_{b}$ are temperature dependent while $\Omega_{c}$ is proposed to be universal constant at 0.125 ).

It has been our experience that the deviations between the calculated and experimental values of $V^{E}$ could be reduced when the parameters of the equation of state were established from reliable pure component properties together with the measured set of data. On the other hand the uncertainty in the experimentally determined saturated $V_{V}$ values (such as that of toluene) was not only reflected in the numerical values of the parameters, but also affected the convergence of the calculation. Consequently, the values of $V_{V}$ calculated by means of the correlation of Thodos et al. was used. This is the only exception of this investigation.

In this investigation the excess volumes of mixing values for five binary systems ; nitrogen - argon [13] at 83.78 K , argon - oxygen [ 11,14$]$ at 83.82 K , nitrogen - oxygen [14] at 83.82 K , benzene hexane $[10,15]$ and benzene - toluene [12] at 298.15 K were calculated and compared with the experimental data. The comparison was depicted in Fig. 1-5 and summarized in Table 2. The experimental data were used to establish the binary interaction parameter, $k_{i j}$ in such a manner that the sum of the absolute differences between the calculated and the experimental values is minimum. If more than one set of data are reported, the value of $k_{i j}$ were calculated in the same manner using all the available data.

For the system benzene - hexane, the higher average absolute deviation may be due to the low precision of the data as indicated by Battino [2]. The results for the five system investigated are comparable in terms of the average absolute deviation although the shape of $V^{E}$ us $x$ curves is somewhat different. This may be due to the in accuracy of the experimental data. It is also possible that the proposed procedures could be further modified.

In addition, it is noticeable that the numerical values of $k_{i j}$ varies with the properties it derives from $[8,9]$. Therefore, it may not be feasible to use $k_{i j}$ values obtained from one property of mixing for the calculation of other properties of mixing, For this reason, it is desirable to have at least one reliable data point deter-
mined experimentally for the evaluation of the required $k_{i j}$ for the excess property concerned.

Finally, for the present purpose of representing $v^{E}$, the use of the saturated vapor volume is avoided when the parameters $\Omega_{a}$ and $\Omega_{b}$ of the Clausius equation of state were treated as temperature dependent while asigning to $\Omega_{c}$ a constant value. The equation still produces comparable representation of excess volumes of mixing for the systems investigated.
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TABLE 1
Values of the Clausius Equation Parameters

| Component | T, K | Clausius I |  |  | Clausius $\mathrm{II}^{*}$ |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | $\Omega_{a}$ | $\Omega_{b}$ | $\Omega_{c}$ | $\Omega_{a}$ | $\Omega_{b}$ |
| Nitrogen | . 83.82 | 0.35688 | 0.49518 | 0.07316 | 0.41146 | 0.44156 |
| Argon | 83.82 | 0.23093 | 0.55785 | 0.00001 | 0.36718 | 0.46695 |
|  | 90.00 | 0.35120 | 0.53305 | 0.09180 | 0.38147 | 0.45950 |
| Oxygen | 83.85 | 0.33995 | 0.53700 | 0.09390 | 0.37485 | 0.51170 |
|  | 90.00 | 035120 | 0.53305 | 0.09180 | 0.38810 | 0.50200 |
| Benzene | 298.15 | 0.29710 | 0.92484 | 0.03560 | 0.44615 | 0.80638 |
| Hexane | 298.15 | 0.47933 | 1.55840 | 0.11360 | 0.50054 | 1.51670 |
| Toluene | 298.15 | 0.27670 | 0.13992 | 0.0500 | 0.46410 | 1.20944 |

TABLE 2
Comparison of calculated $V^{E}$ values with available data in the 1iterature

CLAUSIUS I CLAUSIUS II

| System | Temp, K | $\left\|\Delta V^{E}\right\|_{a v}^{*}$ | $\%^{* *}$ | $k_{i j}$ | $\left\|\Delta v^{E}\right\|_{\text {a }}^{*}$ | $\%^{* *}$ | $k_{i j}$ | $\mathrm{N}^{\circ}$ of data point. | Referen ce. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Nitrogenargon | 83.78 | 0.007 | 5.1 | 0.021 | 0.005 | 4.1 | 0.014 | 8 | 13 |
| Argonoxygen | 83.82 | 0.006 | 7.3 | 0.013 | 0.004 | 4.5 | 0.012 | 8 | 13 |
|  | 90 | 0.007 | 6.7 | 0.012 | 0.005 | 4.9 | 0.011 | 12 | 11,14 |
| Nitrogenoxygen | 83.82 | 0.007 | 2.9 | 0.002 | 0.003 | 0.9 | 0.012 | 7 | 14 |
| Benzenehexane | 298.15 | 0.087 | 30.8 | 0.000 | 0.057 | 20.2 | 0.003 | 15 | 10,15 |
| Benzenetoluene | 298.15 | 0.004 | 10.0 | 0.00 | 0.003 | 5.5 | -0.0095 | 23 | 12 |
|  | $*\left\|\Delta V^{E}\right\|_{a v}=\frac{\sum\left\|v_{\exp }^{E}-v_{c a l c}^{E}\right\|}{N}$ |  |  |  |  |  |  |  |  |
|  | $\Sigma\left\|\frac{v_{\exp }^{E}-v_{\text {calc }}^{E}}{v_{\text {exp }}^{E}}\right\| \times 100$ |  |  |  |  |  |  |  |  |

## NOMENCLATURE

| $a, b, c$ | Parameters of the Clausius Equation of state |
| :---: | :---: |
| $f$ | Fugacity |
| $k_{i j}$ | Binary interaction constant $k_{i j}=1-T_{c i j} /\left(T_{c i} T_{c j}\right)^{0.5}$ |
| N | Number of data points |
| P | Pressure |
| $R$ | Gas constant |
| $T$ | Temperature |
| $v$ | Volume |
| $\underline{V}_{i}$ | Molar volume of component $i$ in the pure liquid state at given $T, P$ conditions |
| $\chi$ | Liquid mole fraction |
| z | Compressibility factor |
| $\Omega_{a}, \Omega_{b}, \Omega_{c}$ | Parameters of Clausius equation of state |
| $\triangle$ | Difference |
| Subscripts |  |
| c | Critical state |
| $i, j$ | Components identification |
| $T$ | Total property |
| $\ell$ | Liquid |
| $v$ | Vapor |
| Superscripts |  |
| E | Excess property |
| M | Property change on mixing |
| - | Partial molal quantity |

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## CAPTION OF FIGURES

| Figure $1:$ | Comparison of experimental and Calculated Values <br> of excess volumes of mixing of nitrogen - argon <br> and nitrogen-oxigen at 83.78 and 83.82 K. |
| :--- | :--- |
| Figure 2 : | Comparison of experimental and Calculated Values <br> of excess volumes of mixing of argon - oxygen at <br> 83.82 K. |
| Figure $3:$ | Comparison of experimental and Calculated Values <br> of excess volumes of mixing of argon - oxygen at <br> 90 K. |
| Figure $4:$ | Comparison of experimental and Calculated Values <br> of excess volumes of mixing of benzene - hexane <br> at 298.15 K. |
| Figure $5:$ | Comparison of experimental and Calculated Values <br> of excess volumes of mixing of benzene - toluene. |



Figure 1


Figure 2


Figure 3


Figure 4


